KR-1 KR-2

NEWSLETTER

Ernest Koppe 6141 Choctaw Dr. Westminster, Ca. 92683

Issue #3

September 1975

OSHKOSH '75--Well, I made it! On wheels instead of wings but I wuz there! The opportunity to meet and talk with other designers and builders is worth the cost and then some. Everyone I talked with was enthusiastic about a list of builders, so, in this issue, I'll list all subscribers to the newsletter. Each following newsletter will contain new subscribers. I hope each of you take time to meet other KR builders in your area.

Meanwhile back at Oshkosh--the latest KR-1 to show up at the annual gettogether was built by George 'Andy' Anderson of Milwaukee. Andy's KR-1, built to look like a minature P-51, had a few obvious modifications. A 12" spinner, 4-blade prop, a 1500 VW engine built up to 1700cc utilizing a Posa Carb. The two piece sliding canopy, a belly scoop and dorsal fin really brought out that P-51 look. Andy finished it all off with a very nice paint job, the wings and fuselage are acrylic lacquer ('74 Ford silver) and empenage was painted a red and white diagonal checker-board pattern. Total cost of the foam P-51 was only 1900 dollars. Congrats to Andy on a very nice job!

One thing I would like to see at Oshkosh is <u>more</u> KR-1 and KR-2s. Several people I talked to had finished their birds but for one reason or another didn't get it to the fly-in. My KR-1 is going to fly to <u>Bahkosh</u> next year, how 'bout yours?

<u>IMPORTANT NOTE</u>--While at Oshkosh this year Fred Keller noticed some cracks in his landing gear legs emanating from the bolt attach holes. Upon investigation these proved to be caused by the gear leg castings being slightly convex on top and then being torqued down to the flat spring bar. The resulting stress on the gear legs caused the cracks long before they were discovered. Fred was able to repair the legs and with a few well placed gussets they were rebuilt better than new. If you purchased any of these early castings, check them for a flat surface on top; should you find yours are convex, the fix is simply to grind or file them flat to match the spring bar. These gear legs were sold prior to Aug. '74. The newer castings are much better, as well as stronger and lighter.

BUY SELL TRADE

<u>FOR SALE</u>: Bosch starters, 12v, 5 lbs. Ideal for KR-1 & Kr-2 electric starter system. \$29.95 Contact MARVIN JENSEN R.R.#2 ST. ANSGAR, IA. 50472 or phone 515-737-4637 WANTED: Info on substitute folding gear for KR-2. REX ELLINGTON 1406 CEDAR PASS CT. HOUSTON, TX. 77077 <u>GA(W)-1 AIRFOIL</u>: full scale prints in 36" and 48" chords. ED FRAZIER 503 N.CENTRAL AVE. BROWNSVILLE, TX. 78520

<u>TIPS FROM OTHER BUILDERS-</u>--From: George 'Andy' Anderson--for an adjustable brake cable installation, get two front wheel brake cable units from a Honda motorcycle. These cables really make a professional appearing unit that works as good as it looks. Nylon bushings from r/c models landing gear make excellent cable guides. From: Steve Meltsner--by contacting roofing & building contractors, I was able to purchase foam very cheap.

P. S. Thanks to Larry & Craig for their help at Oshkosh.

Larry Angst Rte. #6 St. Joseph, Mo. 64504 Paul Barton 751 Gradient Dr. St. Louis, Mo. 63125 Andre Belanger 6100 Ave Guy Charlesbourg, Que. Canada GlH 4L6 Dick Belland 575 University Blvd E. Silver Spring, Md. 20901 Odran Benson 14602 Fancher Ave Fair Haven, N.Y. 13064 Richard Beresford Box 1066 Setauket, N.Y. 11733 Al Carter 250 High St. Box 136 Wilton, Maine 04294 Ronald Chappler 2438 24th Ave. San Francisco, Ca. 94116 Thomas Charleton 502 Maggie Circle Jan-Phyl Village Winter Haven, Fla. 33880 Herbert Cottle 4029 Telstar Circle Huntsville, Ala. 35805 Jack Cowan Box 83 Coaldale, Colo. 81222 John DeBliek 5523 Woodview Pass Midland, MI. 48640 John Dowling 1326 Stimson Ave La Puente, Ca. 91744 Ron Dunn 1009 S. Kansas Liberal, KS. 67901 Rex Ellington 1406 Cedar Pass Ct. Houston, Tx. 77077 G. Michael Even R. R.#1 Box 218 Barrington, Ill. 60010

(2)Don Fereira 5219 Halifax Dr. San Jose, Ca. 95130 Ed. Frazier 503 N. Central Ave. Brownsville, Tx. 78520 Darwin Frerking 703 Jack St. Seagoville, Tx. 75159 Richard Friedman 2922 Bonn Witchita, Ks. 67217 Nicholas Fucile Box 4474 Stockton, Ca. 95204 Bob Gaulin 82 East 2nd St. New York, N.Y. 10003 Jim Giesen 2635 Fulton Ave. #134 Sacramento, Ca. 95821 Bruce Gray 1311 Harbor Blvd. #2 Oxnard, Ca. 93030 Russell Griffiths 801 Caribe Blvd. Ft. Wayne, In. 46805 Phillip Harris Palmyra, Ill. 62674 J. F. Heltzel Rte. 2 Box 42D Edinburg, Va. 22824 M. R. Henry Rte. #1 Box 72 Lonaconing, Md. 21539 Brian Hostetler 1314 Fosdick Cr. Colo. Springs, Colo. 80909 Arthur Huff 6 Waccamaw Cr. Greenville, S. C. 29605 Gene Jackson 338 W. Alice Phoenix, Az. 85021 Marvin Jensen R.R. 2 St. Ansgar, Ia. 50472

Charles Kurtz 10748 Cassina South Gate, Ca. 90280 Doug Larson 124^N. High Colombus Grove, Oh. 4583 Wm. Lee 114 Indian Ave. Tavernier, Fla. 33070 B. J. Lempa Rt. 4 Box 247-C Lake Charles, La. 70601 Dan Maloney 691 Paradise E. Amherst, N.Y. 14051 James Manento, Jr. R. D. 1 Pen Argyl, Pa. 18072 Ronald May Box 131 Silver Lake, Ks. 66539 Merv's Speed Shop Rte. #1 Paradise, Pa. 17562 John Milligan 422 Blauvelt Rd. Blauvelt, N.Y. 10913 Robt. Mueller 222 Piazza Terrace Lincoln, Neb. 68510 Daniel McArthur 660 S.W. Broad St. Southern Pines, N.C. 28387 Guy McCardle 100 S. Logan Blvd. Burnham, Pa. 17009 Louis McCarrell 5468 Rosetta St. Pittsburgh, Pa. 15206 Elmer Needs 7 West Lane Lake Alfred, Fla. 33850 T. R. O'Hara 2836 E. Panamint Ct. Westlake Village, Ca. 91361 William Page 1333 Santa Margarita Dr.

Fallbrook, Ca. 92028

Joseph Palmerton 101 Miller Dr. Angola, N.Y. 14006 John Pilotte 3942 Cypress St. Metairie, La.70001 Prouty Auto Body 26 Summer St. Dover-Foxcroft, Ma. 00426 Bob Poss 15933 W. M-36 Pinckney, Mi.48169 Damon Ralph 2666 Brentwood Dr. Norman, 0k. 73069 Albert Remenicky 4732 Hursh Rd. Ft. Wayne, In. 46825 E. H. Replogle 23 Wayside Circle. Buffalo, N.Y. 14226 Jerome P. Reussow 700 Whitestown Rd. Zionsville, In. 46077 Perry Rhoads 420 John St. Carlinville, Ill. 62626 Stephen Ridenour R.R. 2 Box 109 Shattuck, Ok. 73858 Richard Robinson 25758 Morse Dr. Carmel, Ca. 93921 Douglas Sehler Lot 109 BTC Kincheloe AFB Michigan 49788 Roy Schiebel Box 69 SVAD Savanna, Ill. 61074 John Shull, Jr. 817 Hamlin Dr. South Daytona, F1.32019 L. E. Sloan 609 E. Prosser Rd. Cheyenne, Wy. 82001 James Snyder Box 696 Hesston, Ks. 67062

Thomas Speakman 7036 S.E. Gladstone Portland, Ore. 97206 David Springer Box 513 Metamora, Ill. 61548 Al Starke 419 8th Ave. Helena, Mt. 59601 John R. Steiner 9537 Connell Dr. Overland Park, Ks. 66212 Neil Swanson 2700 MacDougal #20 Modesto, Ca. 95350 P.D. Taylor 1031 N. Clinton Dallas, Tx. 75208 Roger Taylor P.O. Box 455 Cathedral City, Ca. 92234 Dennis Thomas 1887 N. Genoa-Clay Center Rd. Genoa, Oh. 43430 Rev. Ferdinand Timler R. 1 Box 99 Hilbert, Wis, 54129 G. W. Townsend 234 Charles St. So. Meriden, Ct. 06450 Wm. Urban 162 Hillside Ave. Livingston, N.J. 07039 Steve Weathers 3326 MacArthur Ln. Indianapolis, In. 46224 Ron Weaver 353 Lincoln Ave. Troy, Oh. 45373 Morris Wilkinson 5705 Mifflin Ave. Pensacola, Fl. 32506 John Wormeringer 917 N.W. 15th Moore, 0k. 73160 Larry Zaugg SIL P.O. Box 54 Jayapura, Irian Jaya Indonesia

Larry Zepp 214 Napoleon Rd. Apt. 90A Bowling Green, Oh. 43402 Kenneth Johnson l s 222 Michigan Ave Lombard, Il. 60148 Harold Nietschke 1908 W. Maple Downers Grove, Il. 60515 Edgar Cook Box 213A R.D. #2 Verona, N. Y. 13478 Harold D. Bates Rte. 2 Riverview Dr. Paw Paw, Mi. 49079 The Airplane Factory 7111 Brandtvista Ave. Dayton, 0h. 45424 Sgt. Partick Frink 535503102 Post Headquarters A P O N Y 09330 Doug McQueeney 112 Newbury Rd. Howell, N.J. 07731 Ward Smith 234 Blackburn Ave. Ashland, Ky. 41101 James Schumaker 403 Meadow View Dr. Huntsville, Al. 35802 Chet Morrison Box 125 Townsend, Mass. 01469 Steve Meltsner 97 Patriot Rd. Windsor, Conn. 06095 George Sparrow 665 Shelter Creek Ln. Apt. 217 San Bruno, Ca. 94066 Charles T. Stevenson Rte. 1 53545 Janesville, Wis. Lawrence G. James 1500 N. Main Tr. 5 Fairmount, In. 46928

QUESTIONS AND ANSWERS

- Q. Have problems matching 3-piece KR-2 ribs to fuselage side. Is template correct? Wm. Lee
- A. No, due to a drafting error, the trailing edge section is not wide enough at aft rear spar station. Best fix is to use R A F 48 coordinates to draw a full size rib.
- **a.** According to Rand, I should use a 52-40 prop hp engine, comments please. H. Nietschke
- A. Each builder is going to find his prop requirements different but you have to start somewhere. Ken has suggested this prop because of experiments with his plane. Currently Ken is using an adjustable Warnke prop with very good success.
- Q. What is used for gussets in the frame layout on KR-2? T. McCarrell
 A. Most builders are using 5/8 x 5/8 spruce stringers cut diagonally, however, some are using 3/32 plywood. Either is suffcient.
- Q. Where can I get the data on the modifications referenced in issue#2, paragraph two? J. Robt. Schumaker
- A. Ken & Stu are currently working on a plans revision and if possible, a condensed form will be available to previous plans buyers at a nominal charge.
- **Q.** What size bolts are used to attach the small hinge half to the rudder spars? Are 3/16 bolts too large? Tom Charlton
- A. 3/16 bolts are a tight fit but will work. However, some builders are using 3/16 machine screws of aircraft quality.
- Q. Has anyone worked out a modification of the Rand motor mount for the KR-2 to take the Revmaster 2100 D with starter? Ronald Chappler
- A. Yes, the longest bottom crosspiece can be removed entirely or a curved section welded in place around the starter.

ERNEST E. KOPPE 6141 CHOCTAW DRIVE WESTMINSTER, CA. 92683