# FEB. 1982



## KR NEWSLETTER

RATES
USA \$12.00 Yr
CANADA \$15.00 Yr U.S.
OVERSEAS \$20.00 Yr Funds

A basis for ideas and food for thought only. Use of any of the idea material is at the user's discretion. Not affliated with Rand/Robinson Engineering Inc.

This month we will continue the Test Guide we started in the last issue. The first installment met with approval from all that responded and I have been asked to offer it for sale to builders who have other types of homebuilt aircraft. Actually, this is only one instance where the methods and/or ideas we use are applicable to other aircraft. Several of the construction techniques developed by KR builders have found their way into other aircraft and vice versa.

About three issues back I asked for comments on expanding the KR Newsletter to include tips from builders of other experimental aircraft. All but one reply was all for the expansion as long as the tips or techniques could be applied to the KR aircraft. This one lone dissenter didn't want anything in the Newsletter that wasn't a part of, or referred to the KR plans. Most of you know that my concept of the Newsletter from the beginning was to exchange ideas with other builders and not simply se an extension of the plans.

The KR-1 and KR-2 has been evolving from the original design of Ken Rand since the day each of them first took to the air. The fact that Ken is no longer around to quide the changes is not going to stop them, only slow them down a little.

If there is a better way of building a KR I want to know it. Unless I hear otherwise, I'm going to assume you do too.

I met a fellow while I was in Tulsa last spring. He was building a KR-2 and was trying to complete it in time for Oshkosh '81. Well, he didn't quite make it to the '81 fly-in but he did get it flying and has put about 100 hrs. on it since. He plans on being at Oshkosh '82 so see him and his KR-2 there. Meanwhile in this issue there is a flight report from him that should peak the interest of any KR builder. The wing tips(see photo) Bob used are not difficult to make and I'm going to have a "how to" article soon. Next issue, I hope.

I'm running our of room! 80 issues of the Newsletter have begun to be a problem in where to keep the back issues.



So...I've decided to not keep back issues that are over a year old, What am I going to do with the first  $5\frac{1}{2}$  years you ask? I'll tell you. They are going to be condensed, year by year, until I arrive at something a little more manageable, roomwise. The individual copies of back issues I have on hand now are going up for sale on an "as available" basis. When I run out of a particular issue it will not be re-printed. Price for the back issues I have on hand are as follows: single issues over 1 yr old are 50g each, any six over 1 year are \$2.50, any 12 over 1 year are \$5.00. You can choose the issues you want as long as they're in stock. After that I can either send you what I have or your money back, whichever you choose. The condensed version won't be offered until sometime this summer, depending on how long I can keep my wife chained to the typewriter.

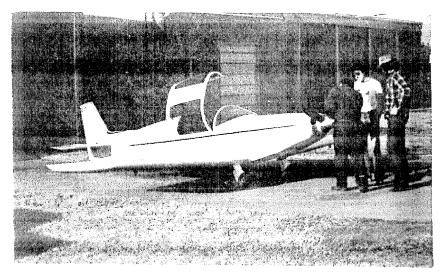
Salah Sa

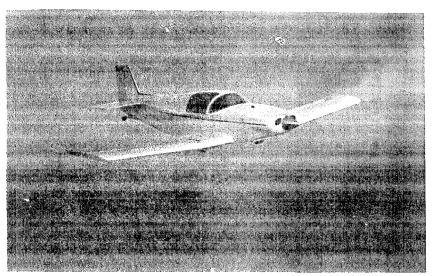
From Bob Passmore, 36 S. 119th E. Ave., Tilsa, Ok 74128..."First let me say that if you can get a KR-2 test pilot, do so. I was lucky in two respects. I had Dan Diehl's help in building and test flying my KR-2 818P. He also node with me until I could handle the aircraft myself. Basically 818F is built to clans out there are some modifications. We used two layers of plass or the wings and a single 10 at in the fuse-lage and the elevator is balanced. The panepy (see photo) is like Dan's except that

it opens like a KR and it uses a KR-2 canopy cut in half. Butch Koppe came up with the canopy idea and it really turned out great. Wing span is 20" longer due to special tips we added. These tips sweep up and back, carrying the highest point of the tip rib airfoil straight back and to a point 3" behind the trailing edge of the wing.

The engine is a Diehl 1835cc with a special cam, 32MM posa, full electrics and a "Sting" tuned exhaust from Sutch Koppe. Everything that moved in the engine was balanced and magnafluxed. Prop is a Warnke 52  $\times$  46 "Almost Constant Speed" prop. The radio is an Escort 110, quages are T & B, R.C., alt., oil temp, oil press, cyl temp, tach, compass, fuel gauge and airspeed. Empty weight came to 567 lbs and 818P has been flown at a gross weight of 1050 lbs. Actual construction time was about 12 months and the first flight was in July of 1981.

Flying notes..On take-off the tail comes up at 30, I lift off at 60, and climb out at 110 (1100FPM) Cruise speed is 150-155 at 3400RPM top speed 170-175. The plane has been over 205 mph on a high speed pass with no tendency toward flutter. For slow flight I use





2000 RPM. 818P will hold altitude and have full control while indicating below 45 MPH. Stalls...the plane is hard to stall because of the special tips. With the flaps down and power back, you still have full control at 45-30 I48 at a 1200 FPM rate of descent. To stall the plane the mose has to be in an extensly high attitude and airspeed slowed to about 40. The stall is then straight ahead, with no fall off on either wing. For landing I enter the pattern and put the gear down at 100, turn base at 90, final at 80 and touchdown about 50. With flaps I touch down slower & descent is steeper. I tried one notch of flaps on take-off and the tail came up quicker and lift-off was sooner. The flaps should really help on short fields."

. . - -

More flight reports and/or photos. Tell us about your KR, whether its flying or still being built. Pilots completing the test quite that appears in Issue #79 and 80 of the KR Newsletter will get a free one year subscription.

Continued from last issue..

This Test Guide is designed as a"tool" for you to use in testing your aircraft. Use it properly.. Don't jump around from section to section, but follow the sequence of manuevers, step by step, until the Test Guide is completed. Final installment will be in the March KR Newsletter.

ε.	Dive (smooth air only) Open throttle to 1/3 power and dive the aircraft until either VneIAS or engine redlineRPM is reached. DO NOT EXCEED!									
	Reco	ord: IAS RPM MANIFOLD PRESSURE								
	Comi	ment on:								
	EASE	& RESPONSE OF CONTROLS								
	ANY TAIL BUFFETTING									
	ANY VIBRATIONS									
		CONTROL SURFACE FLUTTER								
	ANY CONTROL REVERSAL									
F.	Longitudinal stability You may want to use a small fish scale to measure control stick pressures in the following tests.									
	1.	With full power on, gear and flaps up, trim the aircraft at 1.4 Vsi  If you do not have elevator trim, record the stick force required to hold this speed   1b. Without changing throttle or trim, do the following: (engine may have to be throttled back in some instances to avoid exceeding redline) Jerk the stick back quickly and release it. Leave the elevator free for 10 seconds. Describe air- craft movement during this 10 sec.								
	2.	Pull back to 1.2 Vsı IAS. Force required to hold this speed lb. Is this a pull force?yes no								
	3.	Push forward to 1.6 VsiIAS. Force required to hold this speed								
		lb. Is this a push force?yes no Repeat all of number 1 above for the following configurations.								
	4.	Set cruise power RPM and trim for level flight IAS								
		Stick force lb. (write zero if trimmed) Describe behavior after								
		stick jark								
	5.	Stick force at 1.3 Vs1IAS =1b. Pull?yes no								
	6.	Stick force at Vne IAS = lb. Push?yes no								
	7.	Trim at l.4 VsoIAS, power off, gear and flaps down. (Or l.4 VsoIAS if no flaps are fitted) Stick forcelb.(write zer if trimmed) Describe behavior after stick jerk								
	8.	Stick force at 1.1 VsoIAS (or 1.1 Vs1IAS w/o flaps)								
	9.	lb. Pull?yes no Stick force at VfIAS(or 1.8 Vs1IAS w/o flaps)lb. Push?yas no								

	1.	with full power on and flaps up, trim the aircraft at 1.2 Vs1IAS Without changing throttle or trim, do the following: Place the aircraft into a wings level skid then release the rudder while holding wings level with aileron. Does the aircraft tend to recover from the skid?yes no Remarks							
	2.	Place the aircraft into a sideslip then release the stick while holding constant heading with rudder. Do the wings tend to level?yes no Remarks							
		Repeat tests one and two for the following configurations:							
		POWER	FLA	<u>POSTION</u>	<u>1</u>	TRIM SPEED	TEST 1	TEST 2	
	a.	Full	Up			Level flight	Yes No Remarks	Yes No Remarks	
						IAS	Reconstruction of the Salarania Salarania and	egockholde a sekkolani selekulari selekulari selekulari selekulari selekulari selekulari selekulari selekulari	accusionism
							Mandania de la Carta de la Car	SOLES No. 11 and 61 Cell United	
		POWER		TRIM SPEE		TEST 1		TEST 2	
		Full	Up	Level fli	ight [AS	Yes No Remarks		Yes No Remarks	
		Off	Uр	1.2 Vs1	IAS	Yes No Remarks		Yes No Remarks	Page 201
		Off	Uр	2.5 Vsi	IAS	Yes No Remarks		Yes No Remarks	***************************************
		Full	Down	1.2 Vso	IAS	Yes No Remarks		Yes No Remarks	e e e e e e e e e e e e e e e e e e e
		Full	Down		IAS	Yes No Remarks		Yes No Remarks	Millioners
		Off	Down	1.2 Vso	IAS	Yes No Remarks	delinguistica	Yes No Remarks	OFFICIAL AND
		Off	Dawn		minus (tables)	Yes No Remarks		Yes No Remarks	Management
Continued n	next	issua:			emericani Sunt				manda di salah di sal

### BUY \* SELL \* TRADE

FREE ADS! NEWSLETTER subscribers get the first 25 words free! Ads with more than 25 words or ads from non-subscribers are \$5.00 up to 50 words. Display or photo ads are charged by size: 1/8 page @ \$15.00, 1/4 page @ \$25.00, 1/2 page @ \$45.00, full page @\$80.00. Display/photo ads must be camera ready or include \$10.00 for set-up. Charges are per issue, payable with ad copy.

KR-1 & KR-2 PROPELLERS
Custom carved, laminated hardwood propellers for your KR. Made of top quality birch, oak, walnut, koa, mahogany...your choice. \$150 - \$175 fast delivery. Don J. Pearsall, 2039 S. Cherry, Cornelius, OR 97113 Phone (503)640-3398



This tire fills the size gap between the 500x5 aircraft tire and the 3.40-3.00x5 go-kart tire, Looks like a scaled-down 500x5. Fits KR-1 & 2's and is recommended by Burt Rutan for the variEZE and longEZE. Also fits most other expermentals using 5 inch rim's,

TIRE 6 PLY RAT. 25.00 TUBE 6.50 + SHIP & HAND. MIKE LAMB P.O. BOX 3324, QUARTZ HILL, CA. 93534

FOR SALE...Two 4016 Slick magnetos, less than  $\frac{1}{2}$  of retail...\$123.00 each (includes) freight in U.S.) Steve Bennett, 2606 North 125th Cir., Omaha, NE 68164 phone (402) 496-1507.

FOR SALE...KR-2 N75411, 325 hrs. 2100 Revmaster w/forged crank, Narco Escort 110, 600 mi range. Flown Pacific to Atlantic and back twice. Custom trailer \$6500.00 Bob Osborn (714)298-9710 San Diego, CA

FOR SALE...KR-2 project. Fuselage and elevator completed. Spars and gear mounted. Includes foam, wood, epoxy, hardward, dynel, canopy, some fiberglass parts. Good workmanship. Roger Lindeman, 3827 Abbotsford Rd, Rockford IL 61107 phone (815)399-2538.

FOR SALE...R/R fiberglass KR-2 cowl.
Never used...\$75.00. Walter Melton, P.
O. Box 8176CRB, Tucson, AZ 85738 Phone
(602)825-9730 no collect.

FOR SALE...KR-2 complete, signed off but never flown. New H.A.P.I. 1835 w/electrics, tuned exhaust, Great American prop...\$3500.00 (316)321-6712 no collect.

FOR SALE...1835 turbo charged engine by Rocky Webster(E. Koppe's brother) with Super Carb, Dan Diehl case, alternator and starter, H.A.P.I. prop hub, 4216 Slick mag., Supertin...best offer over \$2700.00. Also have Lyc. engine mount..\$100.00, rudder pedals..\$22.00 aileron hinges (5) \$20.00. Have all KR Newsletters...make offer. Harry Hermann, 37247 Slst St. E. Palmdale, CA 93550



A Performance Tuned Exhaust for the VW Aircraft Engine:

The proven way to increase power in a VW. Easy "Bolt-on" installation on your DIEHL or REVMASTER conversion as installed in a KR!

## \$18000

plus freight

ERNEST KOPPE P.O. BOX 981 JENKS, OK 74037

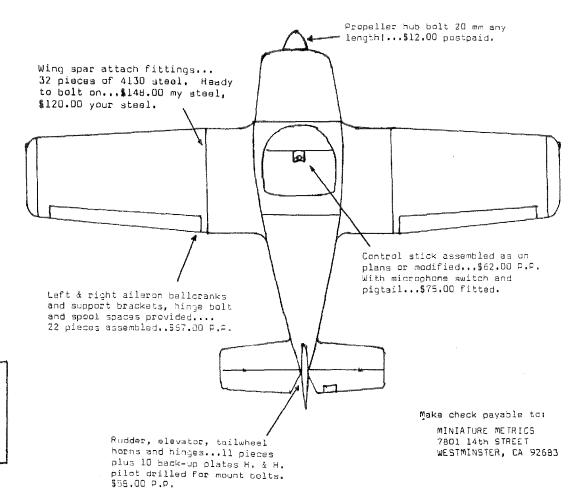
#### MINIATURE METRICS LITEFLITE HARDWARE 7801 14th STREET WESTMINSTER, CALIF. 92683

Phone (714)894-4875 Amos, Anita, and Carey Anderson

Minature Metrics has several services and products. Send a 5.A.S.E. for more info.

No instructions are given which conflict with plans or Newsletter. We prefer you refer to plans or consult Rand/Robinson.

QUALITY...all material is aircraft aluminum/steel as specified in your plans. Milled with precision then deburred, bead blasted, final finish reamed by standard aircraft production proceedures all in the interest of safety.



ERNEST KOPPE P.O. BOX 981 JENKS, OK 74037 ₹EBRUARY 1982 ISSUE #80

U S. POSTAGE PAID 3rd CLASS BULK RATE PERMIT NO. 54 JENKS, OK 74037

